

<u>Alcon Part No.</u>	Hand	<u>Orientation</u>	<u>Bore</u>	<u>Remarks</u>
CRR280/25-35LT	LEFT HAND	TRAILING	Ø 34.9	AS DRAWN
CRR280/25-35RT	RIGHT HAND	TRAILING	Ø 34.9	

RADIAL PROFILE

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NOTES: N1: LEFT HAND TRAILING CALIPER AS DRAWN RIGHT HAND CALIPER SYMMETRICALLY OPPOSITE N2: BLEED SCREW: 3/8"-24 UNF, MAXIMUM TORQUE: 14Nm HOT 18Nm COLD N3: INSTALL CALIPER WITH PAD 0.5mm ABOVE DISC & A MINIMUM CLEARANCE BETWEEN DISC & CALIPER OF 2.5mm N4: ALL DIMENSIONS ARE NOMINAL UNLESS OTHERWISE STATED N5: CALIPER MOUNTING FACE N6: HYDRAULIC FLUID INLET PORT N7: CALIPERS SUPPLIED LESS PADS N8: CALIPER ASSEMBLY WEIGHT (LESS PADS): 1.00Kg

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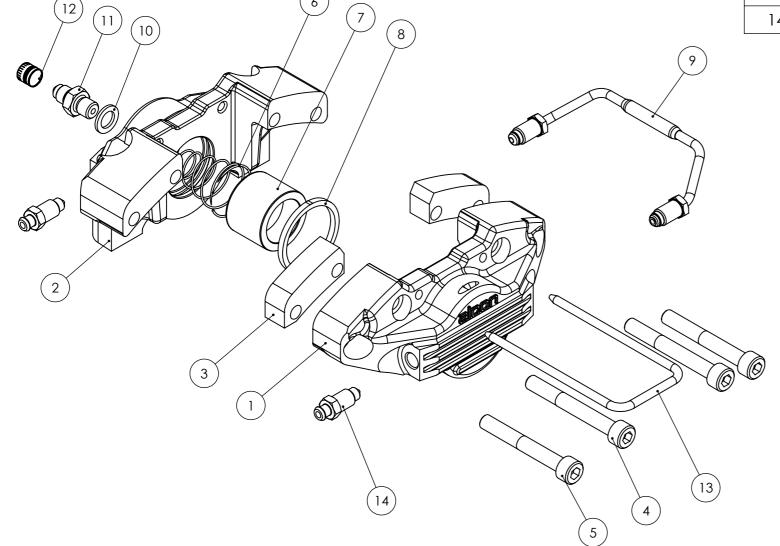
16 17 18

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- N9: DISC AXIS FOR SIZE: Ø280 x 25mm
- N10: ALL DIMENSIONS IN mm

Insulation Intermediation Intermediat	A	GJW 07.07.22			FIRST ISSUE (NP1963)						A
Solutioners Particle ACCLID A	Issue	CHK BY / APP BY / DATE Date		юс	Change						Issue
	SOL		alco	B79 7TN	APOLLO TAMWORTH STAFFORDSHIRE B	T.McGEORGE	2	1		JDWORKS	SOL
TREAMENT VALUES STATE TO THE COLLE	EDGE	LTD. IT IS LENT ON OR IN PART, SHALL T OR DISCLOSED TO ISENT OF ALCON AND	ON COMPONENTS LTD. AT IT, IN WHOLE OR CED, COPIED, LENT OF DUT WRITTEN CONSEN	OF ALCON ITION THAT EPRODUCE ON WITHOL	PROPERTY O THE CONDITI NOT BE REF ANY PERSON	G. WISEMAN	2	VAR BILLET/CASTIN	AND SWARF	3.2	EDGE
	TREAT	IBLY						CURE CYCLE:	ESS STATED	MENT UNLI	TREAT
	-	1 of 2 A3	5 A	0-25-35	CRR280-			SURFACE TRE	\bigcirc	•	-

ITEM NO.	PART NUMBER	R DESCRIPTION	
1	CAC7940D101	CALIPER COVER	1
2	CAR7940D102 CALIPER BODY		1
3	SAC3451X533	SPACER BRIDGE 14.5mm	2
4	BSS4441X616	BSS4441X616 M8 BOLT (65mm)	
5	BSS0080X051D	0X051D M8 BOLT (60mm)	
6	SSC3435X609	2kg ANTI-KNOCKBACK SPRING	2
7	PA\$3435X556	Ø 34.9X26.6 PISTON	2
8	SES3500X751	Ø34.9 PISTON SEAL	2
9	PSC3451X652	PIPE ASSEMBLY	1
10	FCG0080X015	COPPER GASKET	1
11	FSA3435X630	3/8" UNF FLUID INLET ADAPTOR	1
12	BSC0080X1116	3/8" – 24 UNF THREADED SCREW CAP	1
13	SSR3451X605	SPRING PAD RETAINER	1
14	FSB0080X008	BLEED SCREW 3/8" UNF	2



	SCALE:	DRAWN BY:	ALCON COMPONENTS LIMITED	_	Q
WEIGHT:	1:2	T.McGEORGE	TAMWORTH STAFFORDSHIRE B79 7TN	alcon	
grams		DATE: 07.07.22	TEL.: +44(0)1827 723700	engineering your advantage	_
REMOVE ALL SHARP EDGES, BURRS AND SWARF	VARIOUS	G. WISEMAN	NOTE: THIS DRAWING AND INFO PROPERTY OF ALCON CI THE CONDITION THAT IT,	DMPONENTS LTD. IT IS	LENT ON
$ \stackrel{\text{FINISH}}{\swarrow} \frac{3.2}{R_{\alpha}} \left(\stackrel{0.8}{\bigtriangledown}_{R_{\alpha}} \right) $	BILLET/CASTING:	DATE: 07.07.22	NOT BE REPRODUCED, (ANY PERSON WITHOUT W SHALL BE RETURNED TO	COPIED, LENT OR DISC VRITTEN CONSENT OF	LOSED TO ALCON AND
ALL DIMENSIONS ARE BEFORE	HEAT_TREATMENT/	APPV'D BY:	PART NAME (Max. 40 digits):		
TREATMENT UNLESS STATED TOLERANCES UNLESS STATED ±0.2. ANGLES: ±1.0		 DATE:	CALIPER	ASSEMBLY	R
	SURFACE TREATMENT:	NO. OF INSPECTION FEATURES:	PART_NUMBER:	DRW ISSUE: SHEET NO:	SHEET SIZE:
			CRR280-25-35 A 2 of 2		2 A3
19	20 2	21	22 2	3	24